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**Amendments to the Claims:**

The present listing of the claims replaces all past listings of the claims:

**Listing of claims**

1. (Currently Amended) A zinc and bismuth containing, water-soluble glass composition comprising:  
10 to 75 mole%  $P_2O_5$ ,  
5-50 mole% alkali metal oxide,  
up to 40 mole%  $ZnO$  and  
up to 40 mole%  $Bi_2O_3$ , the mole ratio of zinc to bismuth in the composition is in the range from 1:100 to 100:1  
and wherein the composition releases zinc and bismuth during a dishwashing cycle in an amount enough to ensure glassware corrosion protection.
2. (Cancelled)
3. (Previously Presented) A composition according to claim 1, wherein the composition comprises 5 - 40 mole%, of an alkali metal oxide.
4. (Previously Presented) A composition according to claim 1, wherein the composition comprises more than 10 mole% of an alkali metal oxide.
5. (Previously Presented) A composition according to claim 3, wherein the alkali metal oxide is one or more of:  $Li_2O$ ,  $Na_2O$ ,  $K_2O$ .
6. (Previously Presented) A composition according to claim 1, wherein the composition comprises less than 10 mole% of an alkaline earth oxide.
7. (Original) A composition according to claim 6, wherein the alkaline earth oxide is calcium oxide ( $CaO$ ).

8. (Previously Presented) A composition according to claim 1, wherein the composition comprises a refining agent.
9. (Previously Presented) A composition according to claim 8, wherein the refining agent comprises less than 10 mole% of the composition.
10. (Previously Presented) A composition according to claim 8, wherein the refining agent is a sulphate or oxide of antimony, arsenic, cerium, manganese or an admixture thereof.
11. (Previously Presented) A composition according to claim 1, wherein the composition comprises an oxide of an element from the group consisting of silicon, germanium, tin and lead.
12. (Previously Presented) A composition according to claim 11, wherein the amount of the silicon, germanium, tin or lead oxide is less than 10 mole%.
13. (Previously Presented) A composition according to claim 1, wherein the composition comprises an oxide of an element from the group consisting of gallium, aluminium and boron.
14. (Previously Presented) A composition according to claim 11, wherein the amount of the gallium, aluminium or boron oxide is from 0.1 to 10 mole%.
15. (Previously Presented) A composition comprising:  
from 41 to 54 mole% of  $P_2O_5$ ,  
from 20 to 30 mole% of alkali oxides,  
up to 5 mole% of  $SO_3$ ,  
from 15 to 25 mole% of  $ZnO$ ,  
from 0.2 to 1.5 mole%  $Bi_2O_3$ ,

less than 3 mole% of alkaline-earth oxides, and,  
from 0.3 to 3 mole% of oxides of elements selected from the group consisting of  
silicon, aluminium and boron .

16. (Previously Presented) A composition according to claim 1, wherein the composition is in the form of a shaped body.
17. (Previously Presented) A composition according to claim 1, wherein the composition is in a comminuted form.
18. (Withdrawn) A method of inhibiting the corrosion of glassware in an automatic dishwashing machine which method comprises the steps of:  
supplying a composition comprising a zinc and bismuth containing, water-soluble glass composition comprising  
from 10 to 75 mole%  $P_2O_5$ ,  
5-50 mole% alkali metal oxide,  
up to 40 mole%  $ZnO$  and,  
up to 40 mole%  $Bi_2O_3$  to an automatic dishwashing machine.
19. (Withdrawn) A method of inhibiting the corrosion of glassware in an automatic dishwashing machine which method comprises the step of:  
providing a corrosion inhibiting amount of a composition according to claim 1 to glassware being cleaned in an automatic dishwashing machine.